



**CITY OF AUSTIN  
STANDARD PRODUCTS LIST**

for  
**JOINT RESTRAINT DEVICES FOR DUCTILE IRON PIPE**

**USING DEPARTMENT:** Austin Water      **PREPARED BY:** William Flynn, P.E.      **ISSUED:** 03/24/83  
**REVISED BY:** Jeff A. Kyle, P.E.      **REVISED:** 01/01/20

**DESCRIPTION:** Externally-mounted devices used to restrain DI pipe bell and spigot (push-on) joints and mechanical joints and to restrain DI pipe spigots to DI fittings and valves. The devices shall be of the wedge-action type or backup-ring, joint harness type meeting the following criteria:

1. The primary components of these devices such as restrainer gland body, wedge, wedge actuator, and backup ring body shall be ductile iron.
2. The devices shall have a working pressure rating of 350 psi for sizes 4" – 16" and 250 psi for larger than 16".
3. Glands and backup rings shall be black.
4. Glands and backup rings shall have an epoxy or polyester thermoset powder coat or epoxy electrocoat (e-coat) finish. A top coat may be applied over the base powder coat or e-coat.
5. Wedges, actuating bolts, and torque control nuts that are part of wedge-action devices shall have a fluoropolymer or e-coat finish. T-head bolts and nuts shall be plain high strength low alloy (HSLA) steel.
6. Threaded thrust rods and nuts and clamping bolts and nuts used with harness type devices shall be HSLA steel having a fluoropolymer finish.
7. All components necessary for installation of harness (bell-to-spigot) type devices shall be provided by the device manufacturer.
8. The only approved products are those having the exact same identification as listed below and only in the sizes indicated.

LISTING DATE	MANUFACTURER	PRODUCT IDENTIFICATION/COMMENT	APPROVAL
10/01/96	EBAA IRON, INC. Box 857 Eastland, TX 76448	Megalug: Series 1100 (4" – 48") Part No.11xxDECY Series 1700 (4" – 48") Part No.17xxDECY	R. Lamb
10/01/00	UNI-FLANGE/DIVISION OF FORD METER BOX CO. P.O. Box 443 Wabash, IN 46992-0443	Uni-Flange: Series 1400 (4" – 48") Part No. UFR-1400-xx-I/U Series 1450 (4" – 12") Part No. UFR-1450-xx-RB-I/U	R. Lamb
04/01/98	STAR PIPE PRODUCTS, INC. (SP, CD, XY Foundries, China) 4018 Westhollow Pkwy. Houston, TX 77082	Stargrip Series 3000 Item Code SGDPPKSxxN (4" - 8") Item Code SGDPPKSxx (12" – 48") Stargrip Series 3100P Item Code SGDPGFSxxNCB (4" - 8", 16", 24") Item Code SGDPGFSxxCB (12", 30", 36") Item Code SGDPGSxxCB (42", 48")	R. Lamb J. Kyle
11/26/01	SIGMA CORP (A-1 Foundry, China) P.O. Box 300 Rt. 537 Goldman Road Cream Ridge, NJ 08514	One-Lok SLDE (4" – 64") Tag w/Part No. SLDE-X##	K. Flowers J. Kyle
07/01/09	TYLER UNION / DIVISION OF McWANE 1501 W. 17 <sup>th</sup> St. Anniston, AL 36201	TUFGrip Series 1000 (4" – 48") Item Code MJ TUFGripTLD w/TUFBond Coating	R. Lamb



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04/01/17	ACCUCAST (EG Foundry, China) 415 South 21 <sup>st</sup> St. Waco, TX 76706	Acculok ALDI (4" – 12") Item Code ALDlxx	J. Kyle
04/01/17	SIP INDUSTRIES (EF Foundry, China) 2900 Patio Dr. Houston, TX 77017	EZ Grip EZD (4" – 48") Item Code EZDxxE	J. Kyle

**NOTES:**

1. These devices are not to be used on plain-end DI fittings or on cast iron, PVC, HDPE, or asbestos cement pipe.
2. Warning tape shall be placed on top of the polyethylene wrap around DI pipe restrained with these devices for the full length of restrained joint pipe and fittings. The warning tape shall be yellow and shall have black lettering at least 2 inches high that states "Restrained Joint / Junta de Restriccion" at intervals not exceeding 24 inches. The warning tape shall be polypropylene having a minimum thickness of 2 mils, a minimum width of 3 inches, and adhesive backing on the side opposite the lettering.
3. xx or ## in the Item Code or Part Number refers to the nominal size of the device.

[Inspector–show location of restrained pipe and fittings on intersection drawings. Also show on record drawings along with manufacturer's name.]

**LATEST REVISIONS:**

1. Revised Description items 5, 6 and 7.
2. Corrected Star Item Codes and added Series 3100P.
3. Reinstated Tyler Union.