

CITY OF AUSTIN STANDARD PRODUCTS LIST

for

JOINT RESTRAINT DEVICES FOR PVC PIPE

USING DEPARTMENT: Austin Water **PREPARED BY:** Jeff A. Kyle, P.E. **ISSUED:** 10/01/19

REVISED BY: Jeff A. Kyle, P.E. **REVISED:** 01/01/24

DESCRIPTION:

Externally mounted devices used to restrain PVC bell and spigot (push-on) joints and to restrain PVC pipe spigots to DI fittings and valves. The devices shall be of the wedge-action type or serrated grip-ring, joint harness type meeting the following criteria:

- 1. The primary components of these devices such as the restrainer gland body, wedge, wedge actuator, and grip-ring body shall be ductile iron.
- 2. The devices shall have a working pressure rating of 305 psi.
- 3. These devices are for use only on 4" 16" diameter pipe.
- 4. Glands and grip rings shall be red.
- 5. Glands and grip rings shall have an epoxy or polyester thermoset powder coat or epoxy electrocoat (e-coat) finish. A topcoat may be applied over the base powder coat or e-coat.
- 6. Wedges, actuating bolts, and torque control nuts that are part of wedge-action type devices shall have a fluoropolymer or e-coat finish. T-head bolts and nuts shall be plain high strength low alloy (HSLA) steel.
- 7. Threaded thrust rods and nuts and clamping bolts and nuts used with harness type devices shall be HSLA steel having a fluoropolymer finish.
- 8. All components necessary for installation of harness (bell-to-spigot) type devices shall be provided by the device manufacturer.
- 9. The only approved products are those having the exact same identification as listed below and only in the sizes indicated.

LISTING DATE (See Note 1)	MANUFACTURER	PRODUCT IDENTIFICATION/COMMENT	APPROVAL
10/01/96	EBAA IRON, INC. Box 857 Eastland, TX 76448	Megalug Solid MJ Restraint Series 2000PV (4"-12") Part No. 20xxPEC Megalug Split Restraint Harness Series 1900 (4"-12") Part No. 19xx00Y	R. Lamb J. Kyle
10/01/00	UNI-FLANGE / DIVISION OF FORD METER BOX CO. P.O. Box 443 Wabash, IN 46992-0443	Uni-Flange Split MJ Restraint Series 1300 (4" – 12") Part No. UFR-1300-C-xx-RB-RED-I/U Uni-Flange Split Restraint Harness Series 1390 (4" – 12") Part No. UFR-1390-C-xx-RB-RED-I/U Uni-Flange Solid MJ Restraint Series 1500 (4" – 16") Part No. UFR-1500-C-xx-I/U	R. Lamb
04/01/98 01/01/24	STAR PIPE PRODUCTS, INC. (SP, CD, XY Foundries, China) 4018 Westhollow Pkwy. Houston, TX 77082	Stargrip Solid MJ Restraint Series 4000G2 (4" – 12") Item Code PVCPKSCB40xxG2 Stargrip Split Restraint Harness Series 1100G2 (4" – 12") Item Code PRC11xxG2CBTN	R. Lamb J. Kyle
11/26/01 04/01/23	SIGMA CORP. (A-1 Foundry, China) 5000 Askins Lane Houston, TX 77346	One-Lok SLCE Solid MJ Restraint (4" – 16") Tag w/Part No. SLCE-X## PV-LOK PTP Split Restraint Harness (4" – 12") Tag w/Part No. PTPE-C##	K. Flowers J. Kyle
07/01/09	TYLER UNION / DIVISION OF McWANE 1501 W. 17 th St. Anniston, AL 36201	TUFGrip Solid MJ Restraint Series 2000 (4" – 16") Item Code MJ TUFGripTLP w/TUFBond Coating	R. Lamb



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LISTING DATE (See Note 1)	MANUFACTURER	PRODUCT IDENTIFICATION/COMMENT	APPROVAL
04/01/17	ACCUCAST (EG Foundry, China) 415 South 21 st St. Waco, TX 76706	Acculok ALPV Solid MJ Restraint (4" – 12") Item Code ALPVxx	J. Kyle
04/01/17	SIP INDUSTRIES (EF Foundry, China) 8876 Gulf Freeway Suite 500 Houston, TX 77017	EZ Grip EZP MJ Wedge-Action Restraint (4" – 16") Part No. EZPVCxxE: EZ Grip PTP Solid Restraint Harness (4" – 16") Part No. PTPVCxxEB EZ Grip Ultra MJ Wedge-Action Restraint (4" – 12") Part No. EZPVCUPxxE	J. Kyle

NOTES:

- 1. If the listing date precedes the issue date of this SPL, the manufacturer had PVC joint restraint products originally included on SPL WW-27A.
- 2. Specifying or use of restraint devices outside the indicated size range requires prior approval by Austin Water on a project-by-project basis.
- 3. Warning tape shall be placed on the top of PVC pipe restrained by these devices. The warning tape shall be yellow and shall have black lettering at least 2 inches high that states "Restrained Joint / Junta de Restriccion" at intervals not exceeding 24 inches. The warning tape shall be polypropylene having a minimum thickness of 2 mils, a minimum width of 3 inches, and adhesive backing on the side opposite the lettering.
- 4. xx or ## in the Item Code or Part Number refers to the nominal size of the device.

[Inspector–show location of restrained pipe and fittings on intersection drawings. Also show on record drawings along with manufacturer's name.]

LATEST REVISIONS (since 04/01/23):

- 1. Added Star Pipe Products Series 1100G2 (4" 12"), Item Code PRC11XXG2CBTN.
- 2. Updated PRODUCT IDENTIFICATION/COMMENT information to define the type of device.